	Type	Thread	Tightening specification	Measure
1AZ Battery positive lead to distributor, luggage compartment	E60 / E61 / E63 / E64 / E65 / E66 / E70 / E81 / E82 / E83 / E87 / E88 / E90 / E91 / E92 / E93	M8		15 Nm
2AZ Battery positive lead to connector, engine compartment partition wall	E83	M8		19 Nm
3AZ Battery positive lead to connection support point, luggage compartment floor	E60 / E61 / E63 / E64 / E65 / E66 / E70 / E81 / E82 / E85 / E86 / E87 / E88 / E90 / E91 / E92 / E93	M8		15 Nm
4AZ Battery positive lead to engine compartment B+ terminal	E70 / E81 / E82 / E85 / E86 / E87 / E88 / E90 / E91 / E92 / E93	M8		15 Nm
	E70 / E81 / E82 / E85 / E86 / E87 / E88 / E90 / E91 / E92 / E93	M6		8 Nm
5AZ Battery negative lead to body	E70 / E81 / E82 / E85 / E86 / E87 / E88 / E93	M8		15 Nm

	Type	Thread	Tightening specification	Measure
1AZ Battery positive lead	E85 / E86 / E87 / E90 / E91 / E92 / E93	M8		15 Nm
2AZ Positive lead to fuse box	E85 / E86	M8		15 Nm
	E85 / E86	M6		8.0 Nm
	E85 / E86	M5		4.5 Nm

	Type	Thread	Tightening specification	Measure
1AZ Battery positive lead	E85 / E86 / E87 / E90 / E91 / E92 / E93	M8		15 Nm
2AZ Positive lead to fuse box	E85 / E86	M8		15 Nm
	E85 / E86	M6		8.0 Nm
	E85 / E86	M5		4.5 Nm

	Type	Thread	Tightening specification	Measure
1AZ Battery positive lead, battery negative lead, safety battery terminal, IBS (screw connection from above)	E38 / E39 / E46 / E53 / E60 / E61 / E63 / E64 / E65 / E66 / E67 / E70 / E71 / E81 / E82 / E83 / E85 / E86 / E87 / E88 / E90 / E91 / E92 / E93	M6		5 Nm
	E38 / E39	M8		15 Nm
2AZ Distribution box	E60 / E61 / E63 / E64 / E70 / E71 / E81 / E82 / E87 / E88 / E90 / E91 / E92 / E93	M8		15 Nm
	E60 / E61 / E63 / E64	M6		5 Nm
3AZ Fuse box	E85 / E86	M8		15 Nm
	E85 / E86	M6		8 Nm
	E85 / E86	M5		5 Nm
4AZ Battery positive lid to distributor, safety battery terminal	E46 / E53 / E60 / E61 / E63 / E64 / E65 / E66 / E67 / E70 / E71 / E81 / E82 / E83 / E85 / E86 / E87 / E88 / E90 / E91 / E92 / E93	M8		15 Nm

	Type	Thread	Tightening specification	Measure
1AZ Ignition starter switch	E60 / E61 / E63 / E64			0.4 Nm
2AZ Reversing light switch	E36 / E38 / E39 / E46 / E53 / E60 / E61 / E63 / E64 / E81 / E82 / E83 / E85 / E86 / E87 / E88 / E90 / E91 / E92 / E93	M12		16.0 Nm
3AZ Trim, gear selector switch	E70	M4		2.0 Nm
4AZ Gear selector switch	E70	M5		5.0 Nm
5AZ Controller	E70	M4		1.5 Nm
6AZ Gear selector switch	E60 / E61 / E63 / E64	M6		7.5 Nm
7AZ Emergency release to gear selector switch	E60 / E61 / E63 / E64	M4		1.6 Nm

	Type	Thread	Tightening specification	Measure
1AZ Fanfare horn to holder	E90 / E91 / E92 / E93	M6		8 Nm + 3 Nm
	E81 / E82 / E87 / E88	M6		10 Nm
2AZ Fanfare horn to retaining plate	E63 / E64	M8		8 Nm
3AZ Retaining plate, fanfare horn to holder	E63 / E64	M6		8 Nm
4AZ Bracket, fanfare horn, to body	E70	M8		20 Nm

	Type	Thread	Tightening specification	Measure
1AZ Wiper motor secured to wiper bracket	E52	M6		9.9 Nm
2AZ Parked position stop to wiper console				
3AZ Wiper contact pressure motor to wiper console				
4AZ Motor crank to wiper motor	E52	M8		27 Nm
5AZ Wiper shaft nut to body				
6AZ Wiper bracket to firewall	E52 / E53 / E65 / E66 / E67 / E70 / E81 / E82 / E85 / E86 / E87 / E88 / E60 / E61 / E63 / E64 / E90 / E91 / E92 / E93	M6	If necessary, observe tightening sequence.	10 Nm
7AZ Wiper bracket to rubber buffer	E53	M6		10 Nm
8AZ Wiper arms	E53		Due to risk of releasing: check tightening torque after approx. 15 mins. settling time.	30 Nm
9AZ Wiper arms	E52			27 Nm
10AZ Adjusting screw, wiper arm, right side	E65 / E66 / E67		Due to risk of releasing: check tightening torque after approx. 15 mins. settling time.	30 Nm
11AZ Wiper arms	E85 / E86			25 Nm
	E90 / E91 / E92 / E93	M10		30 Nm
	E81 / E82 / E87 / E88 / E70	M10		35 Nm

12AZ Wiper arm, left side	E60 / E61 / E63 / E64	M10	For torque, see inscription on wiper arm. Due to risk of releasing: check TT after approx. 50 mins. settling time.	30 or 35 Nm
	E65 / E66 / E67	M10	Due to risk of releasing: check tightening torque after approx. 15 mins. settling time.	45 Nm
13AZ Wiper arm, right side	E60 / E61 / E63 / E64	2xM8	For torque, see inscription on wiper arm. Due to risk of releasing: check TT after approx. 50 mins. settling time.	20 Nm
	E60 / E61 / E63 / E64	1xM8 1xM10	Wiper arm without torque label.	17 or 35 Nm
	E65 / E66 / E67	M10	Due to risk of releasing: check tightening torque after approx. 15 mins. settling time.	35 Nm
14AZ Adjusting screw, wiper arm, right side	E60 / E61 / E63 / E64			20 Nm
15AZ Bearing block tension strut/cowl panel	E60 / E61 / E63 / E64			24 Nm
16AZ Nut to deflection lever	E65 / E66 / E67	M10		30 Nm